CIGARETTE SPECIFICATION

STOCKTON STREET
BEST BUY LIGHTS KS MENTHOL SP /& FAMOUS VALUE
BRAND CODE-BAH1 (STD)/& 6060(STD)

EFFECTIVE DATE: 11/20/92
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0 MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	57.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	32.000	MM				
TOTAL R.T.D.	:	4.80	IN. H2O	FRESH MENTHOL	:	.65 MG/CIGT	.60 - .70
DILUTION TARGET	:	17.0 +/-	5.0 %				

TIPPING PAPER : 64MM X 3500M WHT SGRNL KC 265M2 12-0T3-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/IPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY L8107 PVA 62-085-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABBH1 - 12.95% BRTCA MENTHOL SP

CIGARETTE PAPER /USE UP: 27.25MM X 6700M 27CU/0.6% (100% WOOD) 10-403-A
REPLACE WITH : 27.00MM X 6700M 27CU/0.6%/100% WOOD 10-373-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : LOOSE ENDS: LESS THAN 1.000 GRAMS/50 CIGTS.
: FIRMNESS: 3.00MM @ PACK O.V.%

REASON FOR CHANGE : CIGT PAPER CHGD TO 27.25MM (10-403-A)U/R W/P7.00MM
: (10-373-A).FILLD MEN.& RLF.TO TROPICAL FILLER RE-
: MOVED FROM SPEC. FRESH MEN.IGT CHGD TO .65 MG/CIGT
: (.60-.70).ADHESIVES UPDATED.OK TO MIX FINISH CIGTS
TGT WTS ADJUSTED TO REFLECT CIGT PAPER SLIT CHG.

PREPARED BY : ALLYSON M. HILBURN PRINTING DATE : 11/18/92
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